

that only the two lipases derived from *Pseudomonas species* [SAM-I, II] were able to catalyze these reactions, albeit with rather low enantioselectivities and in preparatively unsatisfactory reaction times (Scheme 1, Table 1).

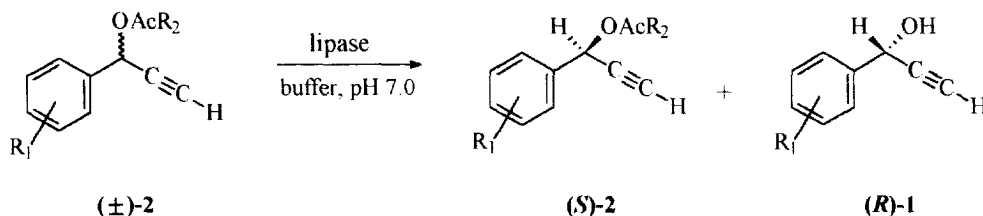
Table 1: Lipase catalyzed esterification of racemic propargylic alcohols.

Educt	Product	R	Reaction time [d] ^a	Conversion	Yield [%] ^c	Configuration ^b	$[\alpha]_D^{20} =$ ° ^c	ee [%] ^d	E
(±)-1a ^e	(S)-1a	H	5.5	46	25	<i>S</i>	+20.0 (c=1.13)	72	26.5
	(R)-2a	H							
(±)-1b ^e	1b	o-OMe	2.7	38.5	42	<i>S</i>	+5.3 (c=3.05)	10	1.5
(±)-1c ^e	1c	m-OMe							
(±)-1d ^e	(S)-1d	p-OMe	2.7	38.5	38	<i>R</i>	+2.7 (c=1.01)	16	
	(R)-2d	p-OMe							
(±)-1f ^e	(S)-1f	p-CN	6.0	23	n.d.	<i>S</i>	n.d.	<30	
	(R)-2f	p-CN							
(±)-1f ^g	(S)-1f	p-CN	6.0	40	n.d.	<i>S</i>	n.d.	37	5.1
	(R)-2f	p-CN							

a) 25% conversion. b) determined by method of Horeau⁶ c) solvent: CHCl₃. d) determined as MTPA-Esters, NMR⁷ e) Isolated and purified materials, f) SAM I, g) SAM II, n.d.: not determined.

From the results summarized in Table 1 it became immediately clear that enantioselective esterifications - both due the extremely long reaction times and the observed low enantioselectivities - would not allow the preparation of the title compounds on a satisfactory scale and with the required enantiomeric purities.

The corresponding hydrolyses of the acetates and chloroacetates derived from the title compounds proved to be much more successful (Scheme 2).



Scheme 2: Enzyme catalyzed hydrolyses of esters derived from propargylic alcohols

While in this reaction mode several of the screened enzymes (see above) displayed hydrolytic activity, again only the two lipases from *Pseudomonas species* showed enantioselectivities which looked promising for preparative applications (Table 2). The observed enantioselectivities, expressed as E-values⁸ in Table 2 proved to be strongly dependent on the substitution pattern of the benzene moiety, regarding both the type of substituent and its position on the aromatic ring. While in some cases products with very high enantiomeric purities could thus be obtained directly from the reaction mixtures [1,2a; 1,2h; 1,2l] or with extended conversions⁸ [1,2e; 1,2g; 1,2i; 1,2k; 1,2m], in selected cases [1,2f; 1,2d; 1,2b; 1,2c] extremely low E-values were observed.

Table 2: Enzymatic hydrolyses of esters derived from propargylic alcohols

Educt	Product ^b	R ₁ , R ₂	Time [h] ^a	c [%]	Yield [%] ^f	[α] _D ²⁰ = ^h	ee [%] ^d	E
(±)-2a	(S)-2a	H, H	4.8	47.3	45.2	-4.1 (c= 3.04)	87	>100
	(R)-1a	H, -			30.1	-26.8 (c= 3.18)	97	
(±)-2b	(S)-2b	o-OMe, H	2.4	85	13	+1.96 (c= 1.02)	<5	1.05
	(R)-1b	o-OMe, -			28	-0.31 (c= 2.58)	<5	
(±)-2c	(S)-2c	m-OMe, H	2.4	76.4	45	-6.1 (c= 1.85)	38	5.7
	(R)-1c	m-OMe, -			31	-10.5 (c= 2.11)	95	
(±)-2d	(S)-2d	p-OMe, H	2.4	58.7	12	-6.6 (c= 1.02)	24	2.2
	(R)-1d	p-OMe, -			25	-13.1 (c= 3.22)	34	
(±)-2e	(S)-2e	p-Me, H	144	60.7	e)	n.d.	64.8	35
	(R)-1e	p-Me, -					<99.5	
(±)-2f	(S)-2f	p-CN, H	52	67.8	e)	n.d.	86.6	6
	(R)-1f	p-CN, -					41.2	
(±)-2g	(S)-2g	p-Me, Cl	10	56.4	40.7	-23.3 (c= 1.12)	97.8	36
	(R)-1g	p-Me, -			51.0	-27.9 (c= 3.05)	75.7	
(±)-2h	(S)-1g ^g	p-Me, -	4.5	51.8	98.9	+28.3 (c= 3.01)	97.7	>140
	(S)-2h	m-Me, Cl			43.5	-13.9 (c= 0.84)	99.2	
	(R)-1h	m-Me, -			46.1	-27.5 (c= 0.65)	92.1	
(±)-2i	(S)-1h ^g	m-Me, -	22	53.9	99.6	+27.7 (c= 0.74)	99.2	39
	(S)-2i	o-Me, Cl			45.1	+16.2 (c= 1.25)	94.0	
	(R)-1i	o-Me, -			46.9	-18.1 (c= 2.58)	80.4	
(±)-2k	(S)-1i ^g	o-Me, -	11	53.8	98.5	+21.8 (c= 1.30)	94.0	45
	(S)-2k	p-F, Cl			44.9	-11.8 (c= 1.01)	96.8	
	(R)-1k	p-F, -			53.1	-24.9 (c= 2.11)	83.2	
(±)-2l	(S)-1k ^g	p-F, -	2.8	52.1	98.9	+28.6 (c= 1.01)	98.8	127
	(S)-2l	m-F, Cl			46.2	-5.3 (c= 1.33)	99.4	
	(R)-1l	m-F, -			46.3	-21.1 (c= 1.44)	91.5	
(±)-2m	(S)-1l ^g	m-F, -	5.5	53.0	98.7	+23.1 (c= 1.13)	99.3	50
	(S)-2m	p-CN, Cl			44.5	-31.3 (c= 0.98)	96.6	
	(R)-1m	p-CN, -			49.5	-20.8 (c= 0.60)	85.5	
	(S)-1m ^g	p-CN, -			97.9	+21.1 (c= 0.54)	95.9	

a) 25% conversion, b) configuration determined by the method of Horeau¹, c) conversion, d) determined by GC on a β-cyclodextrine column, e) product not isolated: ee-values and conversion determined directly in the reaction mixture, f) Isolated and purified materials, n.d.: not determined, g) Hydrolysis of (S)-2-Esters into the corresponding alcohols by treatment with saturated solution of potassium carbonate in methanol at 0°C for 30 min MeOH, h) solvent: CHCl₃.

Table 3: Enzymatic hydrolyses of propargylic alcohol esters - effect of temperature and added cosolvents

Educt	R ₁ , R ₂	Product	Co-solvent	Temperature [°C]	c [%]	Reaction time [h]	ee [%]	E
(±)-2e	p-Me, H	(S)-2e	None	RT	60.7	144	100	35
	p-Me, -	(R)-1e					64.8	
(±)-2e	p-Me, H	(S)-2e	None	35	50.4	134	80.8	22
	p-Me, -	(R)-1e					79.7	
(±)-2e	p-Me, H	(S)-2e	None	55	58.1	32	89.7	14
	p-Me, -	(R)-1e					64.8	
(±)-2e	p-Me, H	(S)-2e	MTBE (10%)	RT	38.1	47	47.3	12
	p-Me, -	(R)-1e					77.0	
(±)-2e	p-Me, H	(S)-2e	MTBE (25%)	RT	41.2	40	38.4	5
	p-Me, -	(R)-1e					54.7	
(±)-2e	p-Me, H	(S)-2e	Acetone (5%)	RT	48.2	76	79.5	31
	p-Me, -	(R)-1e					85.4	
(±)-2f	p-CN, H	(S)-2f	None	RT	67.8	52	86.6	6
	p-CN, -	(R)-1f					41.2	
(±)-2f	p-CN, H	(S)-2f	MTBE (10%)	RT	67.7	36	86.6	6
	p-CN, -	(R)-1f					41.2	
(±)-2f	p-CN, H	(S)-2f	MTBE (30%)	RT	66.0	36	86.8	7
	p-CN, -	(R)-1f					44.7	

c) conversion, MTBE: Methyl-tert. Butyl-Ether

In order to achieve higher enantioselectivities in these cases the influence of both added cosolvents and elevated temperatures was studied (Table 3). All attempts of this nature were unsuccessful; they resulted in fact in a reduction of the E-values.

Based on the experiments described above it became obvious that the following reaction conditions are best suited for the preparation of the title compounds.

Experimental:

10 mmol of the corresponding ester (acetate or chloroacetate) were suspended in 0.1M phosphate buffer (10 ml, pH 7.0) and the mixture was stirred at room temperature for ca. 10 min in order to test for non catalyzed hydrolysis. After that the crude lipase preparation of *Pseudomonas species* (SAM II) was added to the mixture (10% by weight of the ester). The reaction mixture was stirred at room temperature, while the pH of the reaction was kept at 7.0 by continuous addition of 1 N NaOH from an autoburette. The reaction progress was monitored by GC (β -cyclodextrine column) allowing the simultaneous determination of conversion and enantiomeric purities of both educt and product. After the desired or required conversion was achieved the reaction mixture was diluted with diethylether and water and the resulting phases were separated. The organic phase was washed with water and dried. After removal of the solvent the resulting products were separated and purified by chromatography on silica gel (eluent hexane / diethyl acetate 9 / 1, 500 ml, column: 3 x 30 cm, silica gel 200 mesh). The enantiomeric purities of purified products were determined by GC on the above mentioned chiral column. The determined e.e.'s of both the purified alcohols and esters were identical with those obtained directly from the reaction mixture. In none of the cases there were indications for racemisations during work up.

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